

# Installation Instructions

## Stainless Steel *Roto Link*



1



2



3



4



5

### Procedure:

- 1) In preparation for joining the two ends of the chain, cut off and discard any loose pieces.
- 2) Slide one "hook" of the RotoLink through both loops on the small end of the chain then work the remaining hook through both loops of the chain.
- 3) With RotoLink now in place on the chain, slide it to the large end of the chain as shown.
- 4) Connect the two ends of the chain by hooking the small end of the RotoLink to the large end of the link on the other end of the chain.
- 5) Using either a vise grip or channel lock, squeeze both hooks of the RotoLink into "closed" position. ***THE TWO ENDS OF THE CHAIN ARE NOW SECURELY CONNECTED FORMING ONE CONTINUOUS LOOP.***

### Caution:

- 1) DO NOT EXCEED the working load limit.
- 2) DO NOT USE for overhead lifting or hoisting.
- 3) DO NOT USE if chain or components are distorted or worn.
- 4) MISUSE can result in serious bodily injury or property damage.
- 5) Ensure that the Roto Link size being used matches the corresponding chain size.
- 6) All chain wheel and chain installations, regardless of age, must be regularly inspected as part of the user's Safety/Maintenance Procedures.

### Working Load Limits:

- #2 Chain: 70.30 kgs (155 lbs)
- 1/0 Chain: 120.20 kgs (265 lbs)
- 4/0 Chain: 219.99 kgs (485 lbs)
- 5/0 Chain: 263.08 kgs (580 lbs)

## **H N Supplies**