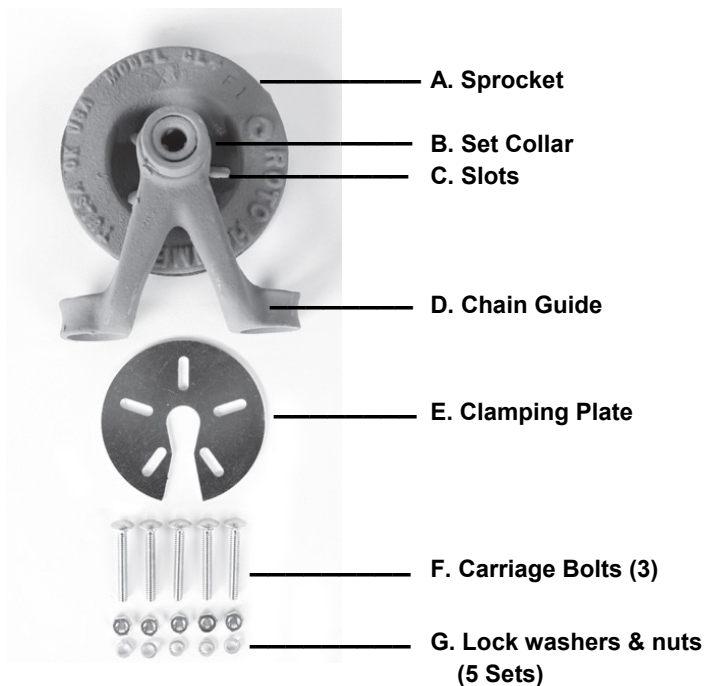


Installation Instructions

CL Series *Chainwheels*

Models:
CL4 Only

Parts:



Completed Assembly:



CL4 Back View

Procedure:

- 1) Place Clamping Plate (E) over valve stem on back side of valve handwheel.
- 2) Place Sprocket (A) against front side of valve handwheel. Insert Bolts (F) through Slots (C) and through matching slots in Clamping Plate. (For easy installation, slots keep carriage type bolts from turning.)
- 3) Loosely attach Lock Washers & Nuts (G) to Bolts and center Sprocket on valve handwheel.
- 4) Tighten nuts securely.

Caution:

Provisions must be made to prevent the HANDWHEEL RETAINING NUT FROM BACKING OFF whenever a chain wheel is installed. To insure safe operations, Roto Hammer recommends that thorough inspection of all chain operated valves be performed as a routine part of the user's Safety/Maintenance Schedule. Set screws and other threaded fasteners MUST be secure and tight.

In addition, it is strongly recommended that an appropriately sized Roto Hammer RCK Safety Cable Kit (optional) be installed on every overhead chain wheel operated valve.



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